



MONTAGE PRO 140

Date: 28/10/03

Page 1 of 1

Technical Data:

Base	Acrylic
Consistency	paste
Curing System	Physical drying and hardening
Specific Gravity	Approx. 1,3g/cm ³
Temperature Resistance	-20°C until +70°C
Open Time*	15 min.
Curing Time*	Final strength after 24-48 hours

* This can vary according to environmental circumstances such as temperature, humidity, substrate etc.

Product:

Montage Pro 140 is a solvent free construction adhesive with high bond strength and an extremely high initial grab (over 140 kg/m²).

Characteristics:

- Solventfree
- Direct application onto one substrate
- Extremely high initial grab
- Gap-filling properties when bonding on uneven surfaces
- Moisture resistant
- Can be painted over
- Replaces screws and nails

Applications:

Extremely suitable for the bonding of heavy materials such as wood, synthetic building materials, panels, metal, stones etc. to several substrates such as wood, stones, plaster, chipboard etc.

Packaging:

Colour: white

Packaging: cartridge 310mL

Shelflife:

12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°. Do not expose to frost.

Surfaces:

Type: all substrates except PE, PP and bituminous surfaces. At least one surface should be porous otherwise the curing rate will be significantly slower
State of Surface: clean, dry and free of grease and loose particles

We recommend a preliminary compatibility test.

Application:

Application temperature: +5°C to +35°C

Clean: with water before cured, mechanically if cured

Repair: with same material

Method: the substrates should be dry, clean and free of dust. At least one of the substrates should be porous. Apply the adhesive by means of a caulking gun onto one surface in beads or dabs (every 15 cm. for panels). Always apply adhesive to the edges and corners of panels. Press the surfaces together immediately and tamp down with a rubber hammer. Support may be required. The bond can be loaded after 24-48 hours.

Remarks:

When making the bond, the pressure and not the duration of pressing the substrates together is what's most important for the initial grab and final strength of the bond.

Do not use in applications where continuous immersion is possible.

Remark: The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. In every case it is recommended to carry out preliminary experiments.